



TAUBER-ARONS, INC.
Industrial Auctioneers & Liquidators since 1892



TIMED ONLINE ONLY AUCTION

By Order of Board of Directors



STATE-OF-THE-ART SUPERFOOD MANUFACTURING FACILITY

EVERYTHING MUST SELL!

2018



LINE 2 - Powder Stand Up Pouch & Quad Seal Bag Filling Line

FEATURING

- Fully Automated Powder & Particulate Filling Lines
- Liquid Bottle Filling Lines
- RO Water System & Blending Tanks
- Encapsulators
- Powder Blenders & Grinders
- Label Printing & Finishing System
- Lab Equipment
- Forklifts/Material Handling
- Misc. Facility

Lots Begin Closing: Tuesday, December 12th at 11:00am PT

Sunfood Super Foods – 1830 Gillespie Way #101, El Cajon, CA 92020

INSPECTION: Monday, December 11th, 9:00am to 4:00pm PT

Morning of Sale or By Appointment



For An Auction Calendar Visit Our Website:

www.tauberaronsinc.com

323.851.2008 | 888.648.2249

BID ONLINE AT:

BidSpotter

TIMED ONLINE AUCTION – Closing: December 12th at 11:00am PT

FULLY AUTOMATED POWDER & PARTICULATE FILLING LINES

LINE 1

LINE 1 – Particulate Stand Up Pouch and Quad Seal Bag Filling Line, 4oz to 2.5lb (for nuts, seeds, berries, tablets, capsules) up to 80 Bags per minute. 2018 Echo MR8-200RW, 8-Station Rotary Bag Filler with extended horizontal bag feeder S/N MR-YBA-E-03 <https://www.echomachinery.com/packaging-machines/premade-pouch-packing-machine/> with 2020 Kenwei JW-A10, 10 head scale <https://www.kenweigh.com/10-heads-standard-multihead-weigher-with-1-6l-2-5l-hopperfor> for 10-1000g stand up pouches including quad seal, 120 Bags per minute. Scale is fed by a vibrating conveyor with large hopper also made by Echo. **Leibinger Jet 2 NEO Inkjet Coder** <https://leibinger-group.com/printers/jet2neo> **Mekitec Meki model ME.S1** <https://www.mekitec.com/meki-one/> Xray & Checkweigher / Rejector S/N 61144262025; Conveyor & Lazy Susan; Dust Extraction System. Line includes a custom Stainless platform that supports the conveyor above the bagging machine.



LINE 1 – Echo MR8-R200 Powder Filler



LINE 1 – Automated Packoff & Case Stacking System for Bag Filling Line above, includes carton erector & sealer 2014 Shanghai Dalson Mod. DKX-10, Carton Erector & Mod. DFX-50A Carton Sealer; Bucket Lift; Pusher & Conveyors. Case packing spider type robot for case filling with optional camera identification system. New never used 2022 Guangzhou Ocean 4-Axis Delta Pick & Place Pouch Carton Robotics; 5kg Max Load; 50-60 pcs/min; 120 MM Pick Height; 400 MM Max Dia. & Guangzhou Ocean Camera identification system. Robot can identify top of bag and place bags in case based on top vs bottom for proper case stacking. New never used automated label applicator by ID Technology model 252 with Zebra thermal printer. <https://www.idtechnology.com/products/clear-bar-codes-and-text-printer-applicator-252/>. 2022 Ghengdu New never used 2020A, 6-Axis – 20kg Robotic Loader.



Automated Packoff System

FULLY AUTOMATED POWDER & PARTICULATE FILLING LINES

LINE 2

LINE 2 – Powder Stand Up Pouch & Quad Seal Bag Filling Line, for 4oz to 2.5lb bags. Up to 80 Bags per minute. **2018 Echo MR8-200RW**, 8-Station Rotary Bag Filler with extended horizontal bag feeder S/N MR-YBA-E-03 <https://www.echomachinery.com/packaging-machines/premade-pouch-packing-machine/> Dahepack 50 Liter Auger model DH-L1-50K with 3 sizes of augers used for 4oz, 8oz and 16oz+ including the Hopper and Screw Conveyor; https://dahepack.en.alibaba.com/productlist.html?spm=a2700.shop_index.11406.1.5a572170QJK0Wa Leibinger Jet 2 NEO Inkjet Coder Coder <https://leibinger-group.com/printers/jet2neo>; Mekitec MidMeki model MI.S1, Xray & Checkweigher & Rejector S/N 61334256227 <https://www.mekitec.com/midme-ki/>; Conveyor & Lazy Susan; 1.5KW Dust Extraction System by Dahepack and Oneida Air Systems. **Note – Could easily be converted to particulate packing with addition of scale replacing auger as in Line 1 above.**

LINE 2 – Automated Packoff & Case Stacking System for Bag Filling Line above, includes carton erector & sealer 2022 Shanghai Dalsen Mod. DKX-10, Carton Erector & Mod. DFX-50A Carton Sealer; Bucket Lift; Pusher & Conveyors. Case packing spider type robot for case filling with optional camera identification system. New never used 2022 Guangzhou Ocean 4-Axis Delta Pick & Place Pouch Carton Robotics; 5kg Max Load; 50-60 pcs/min; 120 MM Pick Height; 400 MM Max Dia. & Guangzhou Ocean Camera identification system. Robot can identify top of bag and place bags in case based on top vs bottom for proper case stacking. New never used automated label applicator by ID Technology model 252 with Zebra thermal printer. <https://www.idtechnology.com/products/clear-barcodes-and-text-printer-applicator-252/>. 2022 Ghengdu New never used 2020A, 6-Axis – 20kg Robotic Loader.



LINE 2 – Powder Stand Up Pouch & Quad Seal Bag Filling Line

LINE 3

LINE 3 – Powder Stand Up Pouch & Quad Seal Bag Filling Line, for 4oz to 2.5lb bags. Up to 80 Bags per minute. **2014 Echo MR8-200RW**, 8-Station Rotary Bag Filler with extended horizontal bag feeder S/N 20131041 <https://www.echomachinery.com/packaging-machines/premade-pouch-packing-machine/> Dahepack 50 Liter Auger model DH-L1-50K with 3 sizes of augers used for 4oz, 8oz and 16oz+ including the Hopper and Screw Conveyor; https://dahepack.en.alibaba.com/productlist.html?spm=a2700.shop_index.11406.1.5a572170QJK0Wa Leibinger Jet 2 NEO Inkjet Coder Coder <https://leibinger-group.com/printers/jet2neo>; Mekitec MidMeki model MI.S1, Xray & Checkweigher & Rejector S/N 61144262024 <https://www.mekitec.com/midme-ki/>; Conveyor & Lazy Susan; 1.5KW Dust Extraction System by Dahepack and Oneida Air Systems. **Note – Could easily be converted to particulate packing with addition of scale replacing auger as in Line 1 above.**

LINE 3 – Automated Packoff & Case Stacking System for Bag Filling Line above, includes carton erector & sealer 2022 Shanghai Dalsen Mod. DKX-10, Carton Erector & Mod. DFX-50A Carton Sealer; Bucket Lift; Pusher & Conveyors. Case packing spider type robot for case filling with optional camera identification system. New never used 2022 Guangzhou Ocean 4-Axis Delta Pick & Place Pouch Carton Robotics; 5kg Max Load; 50-60 pcs/min; 120 MM Pick Height; 400 MM Max Dia. & Guangzhou Ocean Camera identification system. Robot can identify top of bag and place bags in case based on top vs bottom for proper case stacking.



Echo MR8-R200, 8-Station Powder Filler

ENCAPSULATORS

2018 Dr. Pharm 4500 Capsule Per minute CFM4500 Rotary Encapsulator, w/Capsule Polisher-Sorter, S/N 011 and Capsule Filler. Includes hardware for encapsulation of size 00, 0 capsules. New Cost of approximately \$120,000 plus tariffs of 25%. FMV \$125K.

2000 TES-Guangdong 900 capsule per minute ZJT900 Encapsulator, S/N 190, w/Capsule Polisher-Sorter, S/N 109 with Includes hardware for encapsulation of size 00, 0 and 3 capsules. To be sold with **1997 TES-Guangdong 900 capsules per minute ZJT-40A, Encapsulator**; S/N 120 Includes hardware for encapsulation of size 00, 0 capsules. Not fully operational use for parts for encapsulator above. FMV \$19K
Tablet Press, (1969), Stokes Model 551t1 rotary tablet press with two sets of dies for round and elongated tablets, rated for 5100 tablets per minute.

Capsule / Tablet Bottle Filling Line, for filling bottles with **Capsules and Tablets**, Lihong Mod. LP-700C Bottle Feeder; JRRMCHS SL60 Filler 16 lanes ___ capsules per minute; **2015 Lihong GUT120 Desiccant Feeder, Pharmafill Cottoner** S/N 170; **Surekap SK600 Capper** S/N GN6635; **Marburg M-5GT Auto. Cap Sealer**; **Phase Fire Shrink Tunnel**; **JRR TT1100 Labeller**; **Leibinger Neo Jet2 Coder**; **Accutek Lazy Susan**.



Dr. Pharm 4500 Capsule Per Minute CFM4500 Rotary Encapsulator



TES-Guangdong 900 Capsule Per Minute ZJT900 Encapsulator

STATE-OF-THE-ART SUPERFOOD MANUFACTURING FACILITY

LIQUID BOTTLE FILLING LINES, RO WATER SYSTEM & BLENDING TANKS

RO Water System Reverse Osmosis System – This system will produce 5 gallons per minute and includes a 500 gallons storage tank, RO System by Hydrotech VCM, Water Softener tank, Carbon Filters, UV Light, 5 Micron Filter, .2 Micron Filter and 2 pumps.

3 Blending Tanks - Need sizes and details. (2) S.S. Mixing Tanks, 370 Gallons and 466 Gallons. **(2)** SFI 130 Gal. Jacketed Mixing Tanks.

Large Bottle Liquid Filling Line, 8oz to 32oz bottles, **Accutek** 12-Station 36 bottles per minute Liquid Filler S/N APC-12.; Lazy Susan & Feeder; **Accutek** Capper S/N 102165; **2001 Accutek** Induction Sealer S/N 102160; **2002 Accutek** Labellette Labeller; **Leibinger** Neo Jet 2 Coder; Lazy Susan; Central Case Closer.

Small Bottle Liquid Filling Line, 1oz to 4oz bottles **Kunshan**, 8-Station 32 bottles per minute fills, 2-Lane Rotary Liquid Filling Line, w/Labeler, Sleever & Dryer.

Stick Pack / Pillow Pack Hi Speed Powder Filling System, **Kunshan** Model GP240B, 2-Lane Powder Filler, w/Dual Auger Fillers rated up to 140 Bags per minute depending on tooling. <http://www.great-pack.com/en/product/232.html>



Bottle Filling Line



Accutek Liquid Filling Line



Kunshan 8-Station 2-Lane Rotary Filling Line



Reat GP240B, 2-Head Filler



View Of Stainless Steel Tanks

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POWDER BLENDERS & GRINDERS

2001 Ribbon Single Shaft Blender, 6' x 4' x 3', 220v, 25HP, 145RPM, 1,000 Liter

1997 Ribbon Single Shaft Blender, 5' x 3' x 3', 230v, 7.5HP, 150RPM, 500 Liter

2000 V' Blender, 80 Liter

2015 Ribbon Blender, 5' x 3' x 3' Single Shaft 220v 10HP 1500RPM

1990 Powder Grinder, with various screen sizes

2017 Ribbon Single Shaft Blender, 6'x4'x3' 220v 15HP 1750RPM, w/very large Platform and bag 50lb filling auger 100Liter and conveyor. Cost Approximately

FORKLIFTS/MATERIAL HANDLING

Yale 3,000lb. Electric Forklift, w/Charger, S/N B907N04462W

CAT Mod. NRR35, 3,500lb Stand Up Electric Forklift, w/Charger, S/N 26I00562

Hyster Mod. E45XM2-83, 3,000lb. Electric Forklift, w/Charger, S/N F108V28547A

JLG Mod. 1930ES Scissor Lift

Mover Stacker, S/N 96155



Single Screw 5' x 3' x 3'



Auger Screw Mixers



Single Shaft Blenders and V-Blender

MISCELLANEOUS FACILITY

2021 Kaesar Mod. AED7.5A, 10 HP Rotary Screw Air Compressor, 42 CFM 125 PSI

2022 Seize Mod. QWL-10AC 10HP Rotary Screw Air Compressor, 39 CFM 125 PSI

2021 Clean Air Dryer, TR02 – 1.6 MPO

20' Storage Sea Container

(3) S.S. Sinks

(17) S.S. Tables

(8) Uline Bench Digital Scales

(2) Imuth Automatic Pallet Wrappers

(16) Hydraulic Pallet Jacks

CE Dishwasher TT-K130, with side table and side sink including soap dispenser 90 second wash cycle at 185 degrees

(2) Zebra Labelers, w/Platforms

(3) Vevor FR-900 Continuous Bag Sealers

(2) Intertek Porta Coolers

(1) Leibinger Neo Jet 2 Coder – extra FMV \$6K

(46) Sec. Steel Pallet Racking – Get Details

(2) Vacuum Pumps, Used with Encapsulation Machines

Miscellaneous Shop & Office Equipment



CE Dishwasher TT-K130, with Side Table and Side Sink

STATE-OF-THE-ART SUPERFOOD MANUFACTURING FACILITY

LABEL PRINTING & FINISHING SYSTEM

Afinia L801 Color Label Printer, 1600x1600 DPI, 12" per second, 8.5" print width with Rewinder.



Afinia L801 Color Label Printer

Allen Datagraph Axxis XL Digital Label Finisher with full HPGL vector cutting up to 20 feet/min.



Allen Datagraph Axxis XL Digital Label Finisher

LAB EQUIPMENT

P.E. Mod. Elan DRC-E, Plasma Mass Spectrophotometer, (Heavy Metal Dector)

(2) Agilent Hewlett Packard 1100 Series, H.P.L.Cs

Thermo Scientific Nicolet IS10/FTR Spectrometer

MISCELLANEOUS LAB EQUIPMENT

AirClean 600 PCR Workstation

Tuttnauer Mod.EZ10 Autoclave, S/N 21030636

Quincy Labs Incubator Mod. 10-140E

Quincy Labs Incubator Mod. 10-140

Quincy Labs Incubator Mod. 10

Quincy Labs Incubator Mod. 12-140E

AE Adam Precision Scale Mod. PW124

Biomega Hot Plate Stirrer

DIRECTIONS

From downtown Los Angeles, take US-101 South to I-10 E. Take exit 42B for CA-71 S. Merge onto CA-91 E. Take exit 51 to I-15 South. Take exit 64 for Murrieta Hot Springs Road. Turn right onto Murrieta Hot Springs Road. Turn left onto Jefferson Ave. Sale site is on the right!

TERMS OF SALE

18% Buyer's Premium for Online Bidding. A deposit of 25% in cash, cashier's check, or company check is required of each bidder for deposit only. Total to be paid within time specified by auctioneer in cash, cashier's check, or wired funds before removal of purchase. All purchases must be removed within period announced by auctioneer. All descriptions are believed to be correct, but no guarantees or warranties are made by auctioneer as to nomenclature or age. Everything sold on an "as is" basis. ALL SALES WILL BE SUBJECT TO LOCAL & STATE SALES TAX. A BUYERS' PREMIUM WILL BE COLLECTED ON ALL PURCHASES.

CHECKOUT

Wednesday, December 13th thru Friday, December 22nd, from 8:00am to 4:00pm PT. Mondays thru Fridays Only.

BID ONLINE

With BidSpotter.com, you can bid on items in auctions from anywhere in the world! Bid from the convenience of your home or office! Real time internet bidding & audio-No special software needed, use your browser! To register to bid in the Tauber Arons, Inc. auction, please visit us at BidSpotter.com or call (888) 648-2249. An 18% Buyer's premium for on-line sales.

All internet bidders must register for this auction at BidSpotter.com at least 48 hours prior to the sale date. If you do not, you may not be approved. Last minute registrations may or may not be accepted. Make sure to register no later than 48 hours prior to the start of the auction.

PAYMENTS

Invoices will be sent to successful bidders immediately after the sale closes.

All bills to be paid in full the next day, Wednesday, December 13th.