

PUBLIC AUCTIONS

NORPAC Foods, Inc. is Selling Surplus Equipment no Longer Required for Future Operations



TWO-DAY SALE FOUR LOCATIONS

VEGETABLE PROCESSING PLANTS

1ST SALE

ONSITE & ONLINE AUCTION

Thurs., Dec. 7th, 10:30am PST LOCATION:

PLANT #7: 3180 22nd St. S.E., Salem, OR (Approx. 300 Lots)

Real estate sold and all equipment must be removed by December 21st. Any equipment left on the premises after December 21st will be considered abandoned.



2ND SALE

ONLINE ONLY AUCTION CLOSING

Thurs., Feb. 22nd, 10:00am PST

LOCATIONS:

PLANT #1: 930 W. Washington St., Stayton, OR Lots 600-699 (25 Min. Travel)

PLANT #5: 4755 Brooklake Rd. N.E., Brooks, OR Lots 700-799 (20 Min. Travel)

PLANT #6: 2210 Madrona Ave. S.E., Salem, OR Lots 800-850 (5 Min. Travel)



FMC Sterilimatic 300x407 & 300x409 4-Shell Cooker Cooler

INSPECTION: All Plants will be available for inspection Dec. 4th – 6th and Feb. 19th – 22nd Plants #1, 5 & 6 by appointment only. Please call our onsite auction coordinator Rudy Vera at 323-314-2315 to make an appointment!

TA

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Your portal to LIVE Auction Action

1ST SALE – ONSITE & ONLINE AUCTION – December 7

Thursday, December 7th at 10:30am PST PLANT #7: 3180 22nd Street S.E., Salem, OR 97302 (Approx. 300 Lots)

PLANT #7

Line #B – 8oz. Can Line: 4' S.S. Tote Dumper, 18"x20' Plastic Belt Apron Feed Conveyor, **Hughes** Type 4' Dia. x 8' S.S. Blancher, 18" x 16' Vib. Shaker, **Solbern** PTF Tumble Filler, Canco 800 Seamer.

Line #D – 300 Can Line: 4' Tote Dumper, 18" x 6' Plastic Belt Feed Conveyor, Hughes Type 4' Dia. x 8' Blancher, 22" x 16' Vib. Shaker, Overflow Briner, Canco Mod. 458-4DS Seamer, w/Topper

Line #F – #10 Can Line: 4' Tote Dumper, 18" x 6' Plastic Belt Apron Feed Conveyor, Hughes Type 4' Dia. x 8' Blancher, 26" x 16' Vib. Shaker, Solbern PTF Tumble Filler and Overflow Briner, Mettler Toledo Versa H.S. Check Weigher, Canco 08 Seamer

 $\label{line:boldern} \mbox{Line: } \mbox{\bf Box, Can Line: Solbern PTF Tumble Filler, SS Hot Box, Canco 400 Seamer}$

Line #J – 300 Can Line: 18" x 4' Shaker Table, Solbern Tumble Filler, Thermo Scientific Versa 8120 Check Weigher, Overflow Briner, Canco #400 Seamer

Line #K – 300 Can Line: 18" x 4' Shaker Table, Solbern Tumble Filler, Thermo Scientific Versa 8120 Check Weigher, Overflow Briner, Canco #400 Seamer

Line #L – #10 Can Line: 3' Vib. Shaker, 10-Station #10 Fresh Pack Filler, Mettler Toledo Hi Spd. Check Weigher, S.S. Hot Box, Canco 08 Seamer, Can Washer, Mettler Toledo Hi. Spd. Check Weigher

Line #M – #10 Can Line: Commercial 16" x 4' Vib. Feed Conveyor, Solbern Tumble Filler, Mettler Toledo Check Weigher, Drip Briner, SS Hot Box, Canco Seamer, Can Washer

12" x 80' Product Can Feed System to Can Line

1000s of Ft Overhead Can Convevor

Line M – Mettler Toledo Check Weigher, Drip Briner, Tumble Filler



Solbern Tumble Filler & Briner

APV Amerio Mod. 35 Ammonia Plate Freezer, S/N F7953

Key Thermo Flo Steam Peeler, w/(4) 12' Dia. Rotary Steamers & 20' Offeed Auger Screw Conveyor

(2015) S.F.W. - SS Floating Screen Tummers Methodic Rock/Trap Washer, Apron Receiving Line, w/2' SS Belt Conveyor to 8' Flighted Belt Conveyor, 12' Cross Feed Belt Conveyor, 4' Dia. x 12' Rotary Screen Washer, w/Offeed Conveyor, Siemens HMI Controls, VLT Aqua Drives & SS Platform, S/N 0615-43806-KW-1-10

(11) (2008) Hughes Mod. 046-146 OD, 4' Dia. x 8' SS Rotary Bean Super Snippers and Unzipped Bean Removers, S/N 08-22736-03

(10) Mild Steel Bean Snippers

(2000) Femia Mod. S41, 4' Dia. SS Green Bean Cluster Separator, S/N 67

Urschel VSC Segment Cutter

(4) Urschel Mod. 'W' French Style Green Bean Cutters

(2) 12'x30' Outside Receiving Lines

Beet Line - 8-Station Offloading Line, w/Reel and Drop Chutes

Sprague Sells Mod. 100 Pulper

(3) Key Iso-Flo 18" x 20' Vib. Dewatering Shakers, 8" Stroke; (3) Key Iso-Flo 18" x 14' Vib. Dewatering Shakers, 8" Stroke; High Pressure Die Washer, w/(35) Brass Dies; High-Pressure Die Cleaner, w/Brass Dies; (16) Jet Coders; Lg. Qty. of SS and Regular Motors; 250 Gal. Kettle; Enormous Qty. of SS Conveyor Frames & Belting; 1500hp Boiler; 500hp Boiler; Canning Specific MBO Parts



SFW Tummers Methodic Floating Screen



APV Amerio 35 Plate Freezer

1ST SALE – ONSITE & ONLINE AUCTION – December 7



Solbern Tumble Filler



Canco 04 Seamer



Canco 458-4DS #300 Can Seamer



Mettler Toledo HPS Check Weigher



Overhead 12" x 80' Product Can Feeder



22" x 16' Vib. Shaker Feeder



Key Thermo Flo Steam Peeler



Hughes Type 4' Dia. x 8' Blancher



Urschel VSC Segment Cutter



18" x 2" Metal Detector



Exhaust Box



Heat Tunnel



Sprague Sells 100 Pulper



Key Iso Flo Dewatering Shaker



High Pressure Die Washer

2ND SALE — ONLINE ONLY AUCTION CLOSING: February 22

Auction Closing: Thursday, February 22nd at 10:00am PST

PLANT #1: 930 W. Washington St., Stayton, OR 97383 (Lots 600-699) 25 Min. from Plant #7

PLANT #5: 4755 Brooklake Rd. N.E., Brooks, OR 97305 (Lots 700-799) 20 Min. from Plant #7

PLANT #6: 2210 Madrona Ave. S.E., Salem, OR 97302 (Lots 800-850) 5 Min. Walk from Plant #7

PLANT #1 - COOKER COOLERS & CAN LINES

#5 Cooker – FMC 4-Shell Sterilimatic Cooker/Cooler System – Set: 300 x 407/307 x 409. **1st Shell** – Reverse Pressure Cooker – 3024 Can Capacity; **2nd Shell** – Standard Pressure Cooker – 2856 Capacity; **3rd Shell** – Reverse Pressure Cooker – 798 Can Capacity; **4th Shell** – Atmospheric Pressure Cooker – 2226 Can Capacity

#2 Cooker – FMC 3-Shell Sterilimatic Cooker/Cooler System – Set: 300 x 407. **1st Shell** – Pressure Cooker – 2892 Can Capacity; 2nd Shell – Pressure Cooker – 630 Can Capacity; **3rd Shell** – Atmospheric Cooler – 1218 Can Capacity

#3 Cooker – FMC 3- Shell Sterilimatic Cooker/Cooler System – Set: 603 x 700. 1st Shell – Pressure Cooker – 1224 Can Capacity; **2nd Shell** – Pressure Cooker – 336 Can Capacity; **3rd Shell** – (2017) **JBT** 603x700 Atmospheric Cooler – 912 Can Capacity

Small #10 Can Cooker

Line #1 – 300 x 407 Can Line: Dual SS 4' Tote Dumpers, 24" x 24' Apron Plastic Belt Offeed Conveyor, (4) Plastic Feed Conveyors, **Key** 2x Air Cleaner, Hughes Type 3' Dia. x 12' Blancher, Offeed Conveyor, **Triple Dynamics** Mod. RLB, 18" x 3' Vib. Shaker, Offeed Conveyor to Solbern FTF Tumble Filler, Overflow Briner, **Angelus** 60L, Driven Lifter Seamer – 300 x 407 Set – St. Line Feed, **Thermo** Versa Check Weigher

Line #2 – Cream Corn Line – (3) 2' x 5' SS Ribbon Blenders, Fitzmill Hammer Mill, (2) SS Pumps, APV 6x9 Scrap Surface Heat Exchanger, Cream Corn 300 Filler and Piston Filler

Line #3 – 300 x 407 Can Line: **Hughes** Type 3' x 12' Blancher, **Key** 2x Air Cleaner, Offeed Conveyor, **Solbern** FTF Tumble Filler, Overflow Briner, **Canco** 400 Seamer – 300 x 407 Set, w/Topper

Line #4 – 300 x 407 Can Line: Twin 4' SS Tote Dumper, Feed Conveyor, Key 2x Air Cleaner, Hughes Type 3' Dia. x 12' Blancher, Offeed Conveyor, Triple Dynamics 18" x 3' Vib. Feeder, Sprayer, Solbern FTF Tumble Filler, Overflow Briner, Angelus 60L Standard Seamer – 300 x 407 Set – St. Line Feed

Line #5 & #6 – 603 x 700 Can Line: Twin 4' SS Bin Dumper, 18" x 20' Transfer Apron Belt Conveyor, Vertical & Cross Conveyors, **Hughes** Type 3' Dia. x 12' Blancher, Key 2x Air Cleaner, Offeed Conveyor, **Safeline** 18" x 6" Metal Detector & Conveyor, Conveyor to **Solbern**, **Triple Dynamics** Mod. RLB 18" x 3' Vib. Shaker, **Solbern** FTF Tumble Filler, Overflow Briner, Offeed Conveyor to **(2) Canco** 08 Seamers 603 x 700 Set, w/Toppers, **Ramsey** Check Weigher, SS Hot Box, **(4)** 4' SS Hyd. Bin Dumpers, **(4)** Apron Feed Conveyors, **(2)** 250 Gal. Kettles

Angelus 60-L Seamer, 603 x 700, Disk Feed

Busse Mod. W400-2, Dbl. High Empty Can Depalletizer – Set 300 x 406, w/Arrow Glide Feed Conveyor and Platform

(3) Whallon Can Palletizers, w/Accumulation Tables and Single Fillers; Orion Shrink Pallet Wrapper; Low Speed Hold Belt; Overhead Can Conveyor; (2) Lightnin' 50 Gal. SS Mixing Tanks; (3) SS Pump Heads



FMC Sterilimatic 300 x 407, 3-Shell Cooker Cooler



FMC Sterilimatic 603 x 700, 3-Shell Cooker Cooler



Busse W400-2 Dbl. High DePalletizer - 300 x 406 Set



JBT 603 x 700 Atmospheric Cooler

2ND SALE – ONLINE ONLY AUCTION CLOSING: February 22



#10 Can Cooker





Fitz Mill Hammermill



Solbern FTF Tumble Filler



Key 2X Air Cleaner



250 Gal. Kettles



Angelus 60-L 300x407 Seamer



3' Dia. x 12' Blancher



Whallon Palletizer



6' Twin Stage Corn Votator



(3) 2' x 5' SS Corn Blender



SS Tote Dumper

2ND SALE – ONLINE ONLY AUCTION CLOSING: February 22

PLANT #5 - COOKER COOLERS & CAN LINES

#2 Cookers - FMC 3-Shell Sterilimatic Cooker/Cooler - Set 603 x 700. 1st Shell - Pressure Cooker - 1224 Can Capacity; **2nd Shell** - Pressure Cooler - 336 Can Capacity; **3rd Shell – (2012) JBT** 603x700 Atmospheric Cooler – 912 Can Cap.

#3 Cookers - FMC 2-Shell Sterilimatic Cooker/Cooler System - Set 300 x 407. 1st Shell - Pressure Cooker - Can Capacity Unknown; 2nd Shell - Atmospheric Cooker - Can Capacity Unknown

Reitz 3' Dia. x 20' SS Steam Blancher

Line #Y - #10 Vacuum Can Line: SS 4' Tote Dumper, Apron Feed Conveyor, Fortress 6" x 20" Metal Detector, Key 3' x 4' Vib. Shaker, w/Air Cleaner, Solbern PTF Tumble Filler, Canco 08 Vacuum Seamer - 300 x 407 Set, SS, 8' x 30' SS Hot Box, Thermo AC 400 Check Weigher, (2) Canco 08 Seamers - 300 x 407 Set, Complete Vacuum Can System, w/(3) Beach Ross Mod. 150, 7.5hp Vacuum Pumps

Line #Z - #300 Can Line: SS 4' Tote Dumper, Apron Belt Conveyor, 3' x 4' Vib. Feeder, w/Air Cleaner, Gorring Kerr 6" x 24" Metal Detector, w/Conveyor, Solbern PTF Tumble Filler, Thermo Versa Check Weigher, Briner System, Canco 400 Seamer - 300 x 407 Set

Briner System, w/(4) Mixing Tanks

Solbern PTF Tumble Filler

Whallon DePalletizer, w/Accumulation Table & Single Filler

Buss Palletizer

Can Conveyor · Hold Out Belt

Stretch Wrapper • (2) Jet Coders



JBT 603 x 700 3rd Shell Cooler



FMC Sterilimatic 300 x 407 2-Shell Cooker Cooler



Rietz 3' x 20' Steam Blancher



8' x 30' Steam Box



Thermo Versa Check Weigher



Canco 400 Seamer



Key Vib. Dewatering Shaker & Air Cleaner



SS Tote Dumpers



Gorring Kerr 20" x 6" Metal Detector



Solbern PTF Tumble Filler

2ND SALE – ONLINE ONLY AUCTION CLOSING: February 22

PLANT #6 - PACKAGING

#10 Line – 603 x 700 Labeling Line: **Whallon** Depalletizer, w/Accumulation Table & Single Filer, (2010) Thermo Check Weigher Mod. Versa 8120 (S/N 1009166), **Tap Tone** Can Detector, **Burt** Roll-Thru #10 Labeler, **ARPAC** Mod. PM-1, Bundler & Shrink Tunnel (S/N 418), w/**Nordson** Gluer & **Pak Master** Elevator

300 x 407 Labeling Line: FMC Whallon Depalletizer, w/Accumulation Table & Single Filer (S/N 8461-9468), Roll-Thru Labeler – Set 300 x 407, w/Tap Tone 500, Hitachi PXR Jet Coder & Can Conveyor; (2007) ARPAC Tray Former/Packer Mod. TS2212-HC (S/N 8226); (2007) ARPAC Double Stacker Mod. TD-40 Case Stacker (S/N 8213); (2010) ARPAC Bundler & Shrink Wrap Tunnel Mod. 45-TW-28 (S/N 11989)

Roach Twin Lane Belt Conveyor, w/Alvey Palletizer

Packaging Line, w/(2) Burt Labelers, Case Erector & Gluer, Case Stackers

ARPAC Mod. 25-TW-28, Bundler & Shrink Tunnel, S/N 6037

(2) Bel 250 Case Tapers

(2) Iso Flo 18" x 6' Vib. Feeder

SWF Mod. 1T4, Traymatic Case Erector, S/N 3847; **Eagle** Mod. HL054, Tray Erector, S/N 11167; **Do Boy** Tray Former; **Kiwi** 24" Box Printer, S/N 90946; **Kiwi** 36" Box Printer; **(3) Whallon** Depalletizer; Qty. Cardboard Material & Pallet Racking



Whallon 603 x 700 DePalletizer



Thermo Versa 8120 Check Weigher & Tap Tone



FMC Whallon DePalletize



Bear Roll Thru Labeler w/Tap Tone & Coder



ARPAC TD40 Dbl. Case Stacker



ARPAC 45-TW-28 Shrink Wrap Tunnel & Bundler



Alvey Palletizer



ARPAC PM-1 Shrink Wrap & Bundler



Qty. Cardboard & Pallet Racking

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TWO-DAY SALE FOUR LOCATIONS

VEGETABLE PROCESSING PLANTS

1ST SALE – Onsite & Online Auction

Thursday, December 7th, 10:30am PST LOCATION: Salem, OR

2ND SALE - Online Only Auction Closing

Thursday, February 22nd, 10:00am PST

ASSET LOCATIONS: Stayton, OR • Brooks, OR • Salem, OR



FMC Sterlimatic 603x700 3-Shell Cooker w/(2012) JBT Shell

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TWO-DAY SALE FOUR LOCATIONS

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1ST SALE – Onsite & Online Auction

December 7th, 10:30am PST - Salem, OR

2ND SALE – Online Only Auction Closing

Feb. 22nd, 10:00am PST - Stayton, OR • Brooks, OR • Salem, OR



Angelus 60-L 300x407 Seamer

DIRECTIONS

From Portland Airport take 205 South to I-5 South to Salem. Take Hwy 22/Mission St. West to 25th Street South to Madrona Avenue West to Sale Site. 1-1/2 hours from Portland Airport, or 5 minutes from Salem Airport.

TERMS OF SALE

15% Buyer's Premium for Onsite Bidding; 18% Buyer's Premium for Online Bidding. A deposit of 25% in cash, cashier's check, or company check is required of each bidder for deposit only. Total to be paid within time specified by auctioneer in cash, cashier's check, or wired funds before removal of purchase. All purchases must be removed within period announced by auctioneer. All descriptions are believed to be correct, but no guarantees or warranties are made by auctioneer as to nomenclature or age. Everything sold on an "as is" basis. ALL SALES WILL BE SUBJECT TO LOCAL & STATE SALES TAX. A BUYERS' PREMIUM WILL BE COLLECTED ON ALL PURCHASES.

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PAYMENTS

Invoices will be sent to successful bidders immediately after the sale closes. All bills for 1st Sale to be paid in full the next day, Friday, December 8th. All bills for 2nd Sale to be paid in full the next day, Friday, February 23rd.

CHECKOUT

1st Sale: Fri., December 8th. thru Fri., December 22nd, 8:00am to 4:00pm each day. 2nd Sale: Fri., February 22nd thru Fri., March 9th, 8:00am to 4:00pm each day.