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CENTER LINE[®]
Forged WHEELS

Major Automotive Wheel Company

2002



SSB Mod. 3VDZ20-11, CNC Rotary Spin Forge Flow Forming

FEATURING

- *Rotary Spin Forges*
- *Presses*
- *CNC Milling & Turning*
- *CNC Spinning Lathes*
- *Machine Shop*
- *Intellectual Property*

Thursday, June 8th at 10:30am

15100 Radius Place & 13538 Excelsior Drive, Santa Fe Springs, CA 90670

INSPECTION: Mon. thru Wed., June 5th thru 7th, 9am to 4pm & Morning of the Sale



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Brochure Designed & Dedicated to the Memory of Craig F. Tucker

ROTARY SPIN FORGES

2002 SSB Mod. 3VDZ20-11, CNC Rotary Spin Forge Flow Forming; Vertical; 6-Axis; Siemens Sinumerik CNC Control; Top & Bottom Spin; 42" Vertical x 22" Width Capacity; (3) 3-Axis Spinforming Heads; w/Rexroth Hydraulic Unit; (1) Schimpke Mod. DK38-V/SO Hydraulic Cooling Unit; (1) Knoll Mod. PF 210/1800 Filtration System, S/N 1293206

2002



1999 SMS-Wagner/Banning Mod. AGW200E, 200-Ton Forging Press; Hyd. Spin Type; 4,000-Ton Concentrated Cap.; Top & Bottom Spin Drives; EPS Mod. PCI1000VD150G Billet Oven S/N; 708; 1,500,000 BTU Per Hour; Natural Gas Fired; 11" Hx 48" W Opening; 24" Overall Length; Dual 300-HP Hyd. Systems; Panel View Controls; w/Robotic Parts Removal System; Rail Mounted; Approx. 3" W x 14" L x H Quench Tank w/36" W Motorized Conveyor

1999



SPINNING LATHES

1997 MFM Mod. ARM2300, CNC Spinning Lathe; 4- Axis CNC Control; 24" Swing x 30" Centers; 30" Forming Roll Travel; w/Model H2086-2300-10A Hyd. Unit; 40 HP Motor, S/N 1011-2086-0396

Auto Spin Mod. AS24-30-500, Spinning Lathe; 4-Axis; w/**Sabina Electrics** Electrologic Computer Control; 24" Swing; 30" Centers; 30" Forming Roll Travel; w/**Paul Monroe** Hyd. Unit, S/N 04-86-161

Auto Spin Mod. AS11-10-300, Automatic Spinning Lathe; w/**Sabina Electrics** Electrologic Computer Control; 22" Swing; x 12" Centers; 20 HP Drive; 15 HP Hyd. Unit, S/N 09-85-149



MFM Mod. ARM2300 CNC Spinning Lathe



Auto Spin Mod. AS24-30-500 Spinning Lathe



Auto Spin Mod. AS11-10-300 Automatic Spinning Lathe

TURNING CENTERS

2000 Danobat Mod. DCTN1-750ES, CNC Turning Center; 4 Axis; 28" Swing x 50" Centers, 17.2" Max. Turn; 6- Station & 4-Station Turrets; 22" Custom Hyd. Wheel Chuck; 3000 RPM Spindle Speed; Approx. 40 HP Motor; **Fanuc** 18IT CNC Control; Chip Conveyor, S/N 5176

2000 Haas Mod. SL30, CNC Turning Center; 30" Max; Swing; x 34" Centers; 30 HP Motor, 3,400 RPM, 12 Station Turret, Hyd. Wheel Chuck; Automatic Door; Chip Auger, S/N 62866

1997 Haas Mod. HL3, CNC Turning Center; 14.5" Swing; x 34" Centers, 10" Chuck; 30 HP Motor; 12 Station Turret, S/N 60930

(2) 1996 Femco Mod. WT50, CNC Turning Center; Fanuc OT CNC Control; 24.4" Swing; 29" Max. Turn Length, 22.83" Max. Turn Dia.; 8 Station Oval Turret; 11.33" -X; 28.93"-Z Travels; Hyd. Wheel Chuck; Chip Conveyor, S/N's LW1089, LW1049

(2) 1998 Femco Mod. WNCL35/110, CNC Turning Center; w/**Fanuc** 18i-T Control; 3 Jaw Wheel Chuck; 24" Swing x 49.2" Distance Between Centers; 12 Station Turret; 30 HP Motor; 44.8" Max. Turn Length. 4000 RPM Max Spindle Speed; Chip Conveyor, S/N's L78-5527, L77-5128

(6) Femco Mod. WNCL35/60, CNC Turning Center; w/**Fanuc** OT CNC Control; 24" Swing x 26" Centers; 8 Station Turret; 11.5" - X; 24"-Z Travels; 2500 RPM; Hyd. Wheel Chuck; Chip Conveyor, S/N's 6084, 6183, 6043, 6047, 6048, 6062



Danobat Mod. DCTN1-750ES CNC Turning Center

HORIZONTAL MACHINING CENTERS

(3) 1997-1999 Haas Mod. HS-1; 4- Axis; w/3" Floppy Disc Drive; 30 HP Motor; 20" Square Table; 15 HP Motor; 24-Station; 24"-X; 20"-Y; 22"-Z Travels; 710 PM; Chip Auger, S/N's 50506, 50408, 50669



Haas Mod. HS-1 Horizontal Machining Center

VERTICAL MACHINING CENTERS

2001 Haas Mod. VF-3B, Vert., 24 Station; 30 Hp Motor; 10,000 RPM; 40"-X; 20"-Y; 25" Z Travels; Rigid Tapping; Chip Auger.

(3) 1996 & 1995 Haas Mod. VF-0, Vert., 14" x 26" Table; 20 Station; 20 HP Motor; 7,500 RPM; 20"-X 16"-Y; 20"-Z Travels; 710 IPM; Chip Auger, S/N's 7468, 7469, 4936

1996 Haas Mod. VF-1, Vert., 14" x 26" Table; 20 Station; 15 HP Motor; 7,500 RPM; 20"-X; 16"-Y; 20"-Z Travels, S/N 8516

(2) 1994 Fadal Mod. Vert.; 3-Axis; **Fadal CNC 88HS Control**; 16" X 29.5" Table; 16 Station; 20"-X; 16"-Y; 20"-Z Travels; 15 HP Motor; 7500 RPM; Rigid Tapping, S/N's 9402639, 9408820



Haas Mod. VF-3B Vertical Machining Center



Haas Mod. VF-0 & VF-1 Vertical Machining Centers

POLISHER

2000 Mepsa Mod. MRI-1800-5HV/4IP-20 CNC, CNC Rotary Wheel Polisher; **Mepsa CNC Control**; Approx. 5" Rotary; w/(5) Rotary Stations; **(4)** Approx 7.5 HP Polishing Heads; Full Enclosure; Dust Collector, S/N 333001

WASHERS

2003 Hydro-Blast Mod. 500, Aqueous Parts Washer; Natural Gas Fired; 3 Stage; Pass Thru Type; 20" H x 26" W Opening; 24" Wide Chain Conveyor; Approx. 10' Overall Length; w/(2) Hot Rinse Stations; Approx. 700,000 BTU Output; Top Mounted Exhaust & Vapor Recovery, S/N 12541S

1998 Modular Dip Line Wheel Washer; w/(2) **Landa Mod. VNG 10-200** Pressure Washers; **Tomahawk Mod. Rainmaker** Reverse Osmosis Water System; Stainless Steel Enclosure & Filter Press, S/N N/A

DROP BOTTOM FURNACE

2003 Industrial Furnace, Drop Bottom, Heat Treating & Annealing Furnace, S/N N/A



Hydro-Blast Mod. 500 Aqueous Parts Washer



Mepsa Mod. MRI-1800-5HV/4IP-20 CNC Rotary Wheel Polisher



Modular Dip Line Wheel Washer

INTELLECTUAL PROPERTY TO BE OFFERED

All trade names, trademarks and service marks for: Centerline Wheels name; Wheel design patents and wheel designs including all blueprints, drawings, customer lists and computer programs as well as any finished product or W.L.P on site.

PRESSES

1978 Bliss Mod. C110, 110-Ton OBI Punch Press; Air Clutch; Air Cushions; 6" Stroke; 3.5" Slide Adj.; 17" Shut Height; 40 SPM; 17" Throat; 25" Front to Back x 42" Left to Right Bed Size, S/N H68587

Bliss Mod. S1-500-42-48, Press; 500-Ton S.S.S.C.; 42" x 48" Table; Approx. 36" Shut Height; 28" H x 29.5" W Windows; Air Clutch; 12 Stroke; 12" Adjustment, S/N T33914-1950

Aida Mod. PD-STG; 200-Ton S.S.D.C. Air Clutch; 11.87" Stroke; 25 SPM; 5" Adjustment; 16.75 Shut Height 60" x 42" Bolster Size, S/N M-200-33

Aida Mod. PD-XGC-100SUII, Gap Frame; 100 Ton; 6.6" Stroke; 50 SPM; 41" x 22" Bolster Area; 3" Adjustment 12" Throat, S/N 10110-0257

Aida Mod. PP-XGC-75-SU-II, Gap Frame Type; 75 Ton; 6.3" Stroke; 55 SPM; 37" x 19" Bolster Area; 2.76" Adjustment 11" Throat, S/N C-75-264

Minster Mod. 6, OBI Punch Press; 60 Ton; 6" Stroke 3" Adjustment; 14" Shut Height; 10" Throat; 12" x 32" Bolster Air Clutch, S/N 6-10768

Danly Mod. SS1-500-36-42, Press; 500-Ton S.S.S.C.; Air Clutch; 10" Slide Adj.; 25" Shut Height; 25 SPM; 15"x 18" Win.; 36"x 42" Bed, S/N 51043101

Clearing Mod. S2-200-60-42, Press; S.S.D.C. 200 Ton; 8" Stroke; 28" Shut Height; 100" Adjustment; 36 S.P.M.; 60" x 42" Bed Area; 18" x 18" Windows; Air Clutch, S/N 51-1082

Clearing Mod. H500-62, S.S.; 500 Ton; S.S.; 30" Stroke; 4' x 5' Bed Area; 48" x 54" Ram; 32" Shut Height; (Pit Mounted), S/N 44-9255

Bliss Mod. 7, 150-Ton S.S.S.C Press; 27" x 44" Bed Size; 10" Shut Height; Air Clutch; S/N 10465 & 12067

Heim Mod. 5-G-A-F, Punch Press; Gap Frame Type; 50 Ton, 3" Stroke; 18; Shut Height; 4" Adj.; 11; Throat; Air Clutch; 18"x 27" Bed Area, S/N 1904

Denison Hyd. Press; C-Frame; 50-Ton 19" x 29" Bed; 12" Throat

Regal Mod. 427-CC/CSF 24, Coil Cradle Straightener/Feeder; 12,000 Lb. Cap.; 24" x 5/16" 3 Over 4 Roll Straightener, S/N 471766



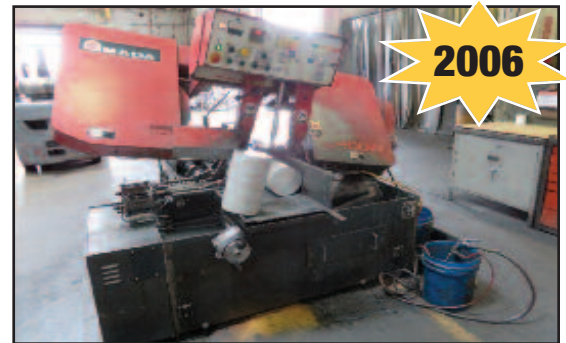
Bliss Mod. C110 110-Ton OBI Punch Press



Bliss Mod. S1-500-42-48 500-Ton SSSC Press



Regal Mod. 427-CC/CSF 24 Coil Cradle Straightener/Feeder



2006 Amada Mod. HA400W Automatic Horizontal Band Saw

MACHINE SHOP

Tarnow Mod. TUJ50M, Engine Lathe; 18"/24" Swing x 60" Centers; 12" 3 Jaw Chuck Speed Chuck; 20 To 1,600 RPM, S/N 065589

Okuma Mod. L-S, Engine Lathe; 18" x 54"; 12" 3 Jaw Chuck; 35 To 1,800 RPM, S/N 4308-13394

Ta Shing Sharp Mod. 2050, Engine Lathe; Gap Bed Type; 20/26" x 50"; 20 To 1,500 RPM; 10" 3-Jaw Chuck, S/N G12515

Select Mod. 1860G, Engine Lathe; 18" Swing x 60"; 10" 3-Jaw Chuck; 16 Speed; 15 to 18,000 RPM, S/N JC0115

(3) Bridgeport Vert. Mills; 9" x 42" Table; 1-1/2 HP; Variable Speed, S/N's 231048, 139167, 163435

Tree Mod. 2UVR, Vert. Mill; 10" x 42" Table; 1-1/2 HP Motor; Variable Speed, S/N 9321

2006 Amada Mod. HA400W, Automatic Horizontal Band Saw, S/N 45650243

1997 ABB Mod. 6400, Robot; w/Fanuc Control; 6- Axis, S/N N/A

Harvel Surface Grinder, 10"x 20"

Boyar Schultz Mod. 612, Surface Grinder; 6"x 12", S/N 18057

12" Disc Grinder

Cutter Master Mod. HDT 30, Tool Grinder, S/N 2567

Caser Radial Arm Drill, 36" Arm x 9" Column, 64 to 2,100 RPM, w/Box Table, S/N 11-250-56

(2) 1984 & 1983 Kira Mod. KRTG-540, Drill Presses, Variable Speed, 21" Swing Pedestal Type, S/N's 53914, 53272

1987 Powermatic Mod. 87, 20" Vert. Band Saw, S/N 487218

ICM Manual Shot Blast; 48" x 36" w/Dust Collector & Filter

ITM Mod. MIMA Cobra III, Pallet Wrapping Machine, S/N 31073

Goal Wheel Fatigue Tester; 21" Max Wheel Dia.; 5 HP Drive Motor

E-Z GO Golf Carts; **(2) 2000 Kaeser Mod. CS91**, Air Compressor Rotary Screw Type, 75 HP Motor; 375 C.F.M. 100-PSI, S/N's 1.7825.3001 0/10 70

2000 Kaeser Mod. KRD Series TF 210E, Air Dryer, S/N K750B46003 08063

(5) Buff-Co Buffing Machine; Arm Type, Approx. 10 HP Motors

(2) 4"x 6" Black Granite Surface Plate; 6" Thick on Rolling Frame

LIFTS

Nissan 8,000 Lb. LPG Forklift

(2) Nissan Mod. KCUG-HO2-F30PV; Propane; 5,000 Lb. Cap.; 191" Max. Lift Height; 3-Stage Mast; Solid Tires, S/N P900537, P901091

(3) Nissan Mod. KCPH01A15 PV; Propane Fueled ; 2,500 Lb. Cap.; 187" Max Lift Height; 3-Stage Mast; Solid Rubber Tires, S/N 900472, 900608, 900707

Sky Jack Mod. SJM3015, Scissor Lift; Elect. Powered; 500 Lb Cap.; 15" Max Lift Height, S/N 18830

Big Joe Die Lift Cart, S/N 48327



Nissan 8,000 Lb. LPG Forklift

PLUS: Pallet Racking, Tooling, Inspection & Office Equipment

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SMS-Wagner/Banning Mod. AGW200E, 200-Ton Forging Press



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Danobat Mod. DCTN1-750ES CNC Turning Center

2000

DIRECTIONS

From Downtown LA take the I-5S to the Carmenita Rd Offramp. Turn left on Carmenita Rd. over the freeway. Turn right on Freeway Dr. Turn right to Radius Place and sale site.

TERMS OF SALE

15% Buyer's Premium for Onsite Bidding; 18% Buyer's Premium for Online Bidding. A deposit of 25% in cash, cashier's check, or company check is required of each bidder for deposit only. Total to be paid within time specified by auctioneer in cash, cashier's check, or wired funds before removal of purchase. All purchases must be removed within period announced by auctioneer. All descriptions are believed to be correct, but no guarantees or warranties are made by auctioneer as to nomenclature or age. Everything sold on an "as is" basis. ALL SALES WILL BE SUBJECT TO LOCAL & STATE SALES TAX. A BUYERS' PREMIUM WILL BE COLLECTED ON ALL PURCHASES.

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PAYMENTS

Invoices will be sent to successful bidders immediately after the sale closes. All bills to be paid in full the next day, Friday, June 9th.

CHECKOUT

Friday, June 9th thru Friday, June 23rd, 8:00am to 4:00pm each day.